DESIGN MADE TO MEASURE

The unique MasterLine 8 concept offers 4 design variants, each with their own distinct look and feel, which make MasterLine 8 suitable for any architectural style. Moreover, MasterLine 8 offers new opening options for vents of different sizes, such as single and double balcony doors with minimal thresholds for both inward and outward opening elements. Needless to say, MasterLine 8 can easily be integrated with other Reynaers systems, such as CP 130 and CP 155 sliding systems, the new glass balustrade, the Mosquito system, and curtain wall system CW 50.











TOGETHER FOR BETTER

REYNAERS ALUMINIUM NV/SA • ww.reynaers.com • info@reynaers.com 01/2017 - 0H0.11C2.00 - Publisher Responsible at Law: E. Fonteyne, Oude Liersebaan 266, B-2570 Duffel



R

REYNAERS

MasterLine 8 is a unique windows and doors system that combines countless design possibilities with first in class performance and production speed.

This system gives you a wide design range, to perfectly fit any architectural style, while at the same time offering the ultimate performance regarding thermal insulation and air- and water tightness, with a limited building-in depth of 87 mm.

This new generation of innovative window solutions mirrors the current architectural trend towards maximising daylight while offering ultimate insulation levels.

ENERGY EFFICIENCY MADE TO MEASURE

MasterLine 8 features 3 different levels of insulation, offering solutions for high insulated, low energy and even passive houses. These different levels of insulation are achieved by the integration of new and clever materials.

For the High Insulation+ variant, innovative insulation bars are incorporated, which use a low-emission foil and thus improve the insulation value by reflecting and retaining heat.



 $Uf = 1.9 W/m^{2}K^{(*)}$



 $Uf = 1.5 W/m^{2}K^{(*)}$



$Uf = 1.2 W/m^{2}K^{(*)}$

COMFORT MADE TO MEASURE

AIR- WIND- WATER TIGHTNESS

MasterLine 8 allows for a water tightness of 900Pa, reduced air loss at 600Pa air pressure, and excellent sealing properties. These ultimate performances are achieved by the overall concept and the increased overlap of the central gasket, offering a guaranteed performance.

HIGH STABILITY

Next to these performances, MasterLine 8 is perfectly suited to create large vents, using narrow yet strong profiles. As a result, the window system allows for plenty of daylight, thereby meeting the needs of architects.

PERF	ORMANCES										
ENER	RGY										
	Thermal Insulation ⁽¹⁾ EN ISO 10077-2										
СОМ	FORT										
	Acoustic performance ⁽²⁾ EN ISO 140-3; EN ISO 717-1	Rw(C;Ctr) = 45 (-1;-4) dB, 50(-1;-2), depending on glazing and opening type									
Ø	Air tightness , max. test pressure ⁽³⁾ EN 1026; EN 12207	1 (150 Pa)		2 (300 Pa)		3 (600 Pa)		4 (600 Pa)		4+ ⁽⁴⁾ (600 Pa)	
	Water tightness ⁽⁵⁾ EN 1027; EN 12208	1A (0 Pa)	2A (50 Pa)	3A (100 Pa)	4A (150 Pa)	5A (200 Pa)	6A (250 Pa)	7A (300 Pa)	8A (450 Pa)	9A (600 Pa)	E1200 (1200 Pa)
	Wind load resistance, max. test pressure ⁽⁶⁾ EN 12211; EN 12210	1 (400 Pa)		2 (800 Pa)	3 (1200 Pa)	4 (1600 Pa	a) (i	5 2000 Pa)		X X X 100 Pa)
	Wind load resistance to frame deflection ⁽⁶⁾ EN 12211; EN 12210		A (≤ 1/150)		B (\$ 1/200)			C (≤ 1/300)		
SAFE	TY										
X	Burglar Resistance ⁽⁷⁾ EN 1627 - 1630	RC 1				RC 2			RC 3		
(1) Th (2) Th (3) Th (4) No (5) Th (6) Th Th	he Uf-value measures the heat flow. The lower the Uf-va he sound reduction index (Rw) measures the capacity o he air tightness test measures the volume of air that wo on official class, Reduced Air Permeability @ 600Pa, wi he water tightness test involves applying a uniform wat he wind load resistance is a measure of the profile's stru- here are up to five levels of wind resistance (1 to 5) and	wws possible classes and values of performances. The values indicated in orange are the ones relevant to this system. value measures the heat flow. The lower the Uf-value, the better the thermal insulation of the frame. und reduction index (Rw) measures the capacity of the sound reduction performance of the frame. tightness test measures the volume of air that would pass through a closed window at a certain air pressure. icial class, Reduced Air Permeability @ 600Pa, with reduced loss of 1.2 m³/(hm²) or 0.3 m³/(hm²) ter tightness test involves applying a uniform water spray at increasing air pressure until water penetrates the window. ad load resistance is a measure of the profile's structural strength and is tested by applying increasing levels of air pressure to simulate the wind force. are up to five levels of wind resistance (1 to 5) and three deflection classes (A,B,C). The higher the number, the better the performance. rglar resistance is tested by statistical and dynamic loads, as well as by simulated attempts to break in using specified tools.									

MASTERLINE 8 VENTILATION VENT

Optimal flow of fresh air is possible through the use of the unique solution for ventilation vents. These vents are limited in width to offer a breath of fresh air while ensuring full safety. The solution delivers both excellent water tightness and high insulation (Uf-Uw value of 1,1 W/m²K). Simple millings and adjustable end pieces ensure easy production and installation. The ventilation vents can be used with visible or invisible hinges.

	FUNCTIONAL	RENAISSANCE	DECO	HIDDEN VENT		
in. visible width inward opening window			53 mm			
Vent		-				
Frame			n.a.			
Vent		n.a.				
Frame			n.a.			
Vent		n.a.				
Frame		n.a.				
Vent		n.a.				
		107 mm				
Frame	77 mm	87 mm	87 mm	77 mm		
Vent		87 mm		80 mm		
		27 ו	mm			
Frame						
Vent	up to 72 mm	up to 62 mm	up to 62 mm	up to 57 mm		
	C	Iry glazing with EPD	M or neutral silicor	nes		
	Vent Frame Vent Frame Vent Vent Frame Vent Frame	FrameVentFrameVentFrameVentFrameVentFrameVentFrameVentFrameVentVentUp to 72 mmComega-	Frame53 mmVent37 mmFrame21 mmVent113 mmFrame60 mmVent67 mmFrame21 mmVent113 mmFrame21 mmVent80 mmFrame77 mmFrame77 mmFrame77 mmFrame77 mmFrame10 to 72 mmVentup to 72 mmup to 62 mmVentup to 72 mmImage: Staped glass fibreHI+ version: glass fibre	Frame 53 mm Vent 37 mm Frame 21 mm Vent 113 mm Frame 60 mm Vent 67 mm Frame 21 mm Vent 67 mm Frame 21 mm Vent 67 mm Frame 21 mm Vent 80 mm Frame 77 mm 87 mm Vent 87 mm 87 mm Frame 77 mm 97 mm		